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U.S. DEPARTMENT OF AGRICULTURE

CONTAINER EXAMINATION WORKSHEET

TABLE XII – INTERIOR CONTAINER DEFECTS

PRODUCT	TYPE AND SIZE OF CONTAINER	
LOT NO.	LOT SIZE [1]	CONTRACT NO.

NAME AND ADDRESS OF APPLICANT	INSPECTION STATUS OF LOT [1]	INSPECTION POINT
	☐ ORIGINAL ☐ RESUBMITTED	

CODES AND APPROXIMATE NO. OF CONTAINERS PER CODE (SEE REMARKS FOR ADDITIONAL CODES) [1]

Defect No.	Type of Defect	Defect Tally	Defect No.	Type of Defect	Defect Tally
101	De-tinning in metal container materially affecting usability	MAJOR	203	Enamel breakdown in metal container material not affecting usability	Minor
201	De-tinning in metal container not materially affecting usability	Minor	104	Other defect(s) of the interior of the container (metal, plastic, paper, rigid, etc.) e.g., interior damage, tear, delamination, missing layer, off-odor, interior blisters, etc. that materially affects usability	MAJOR
202	Black spots in metal container	Minor	204	Defect(s) of the interior of the container (metal, plastic, paper, rigid, etc.) e.g., interior damage, tear, delamination, missing layer, off-odor, interior blisters, etc. that materially affects appearance but not usability	Minor
102	Enamel missing (*when required*) in metal container	MAJOR			
103	Enamel breakdown in metal container material affecting usability	MAJOR	OTHER (*Specify*)		

TABLE XIII – ACCEPTANCE NUMBERS FOR INTERNAL CONTAINER DEFECTS

The minimum sample size for evaluation of interior container defects will be 13 containers. As a result, additional containers will be required if the inspection for quality or U.S. grade calls for fewer than 13 containers. Use the following acceptance numbers for the selected sample sizes (Ac = Accept / Re = Reject):

Sample Size (n = number of containers)	Major		Total	
	Interior Defects		Interior Defects	
	Ac	Re	Ac	Re
n - 13	0	1	2	3
n - 21	1	2	3	4
n - 29	1	2	4	5
n - 38	2	3	5	6
n - 48	2	3	6	7
n - 60	2	3	7	8

SUMMARY

Sample Size	Defect Totals by Severity			ACTION TAKEN:
	Minor	Major	Total	☐ LOT ACCEPTED ☐ LOT REJECTED

REMARKS

DATE INSPECTED	SIGNATURE OF INSPECTOR (*Print and Sign Name*)

[1] As stated by applicant.

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